



STOCK GUIDE FOR ROUTER TABLE FENCE

Assembly Guide

Required Tools:

- 5mm Hex Wrench
- Phillips Head Screwdriver
- 10mm Wrench
- 8mm Wrench (x2)

Stock Guide for Router Table Fence Parts List		
Item	Description	Quantity
1	Stock Guide Frame	1
2	Stock Guide Face	1
3	Stock Guide Travel Bar	1
4	M5 x 2.2 x 15 Truss Head Phillips Screw	2
5	M5 x 0.8 x 30 Nylon Screw	3
6	M5 x 0.8 Nylon Nut	3
7	Stock Guide Glide Pad	1
8	M6 x 1.0 x 30 Socket Head Cap Screw	2
9	M6 x 1.0 Hex Nut	2
10	1/4"-20 Stock Guide Face Bolt	4
11	M6 x 13 x 2 Washer	4
12	M6 Lock Washer	4
13	1/4"-20 Square Nut	5
14	Stock Guide Handle	1
15	M6 x 21 x 2 Washer	2

- 1** Insert screws (8) into stock guide glide pad (7), hold the screws still with a 5mm hex wrench, and barely thread nuts (9) onto the screws.

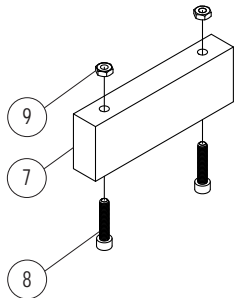


Fig. 1

- 2** Slide nuts (9) into the T-slot in stock guide frame (1). Tighten screws (8) using a 5mm hex wrench.

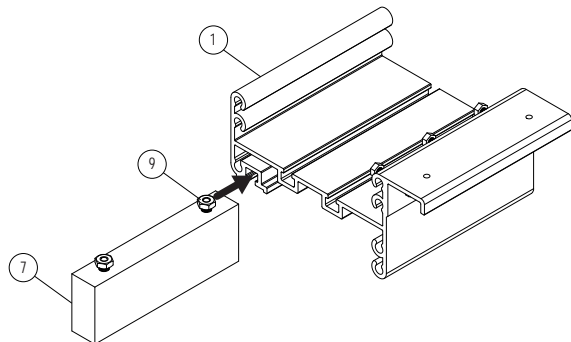


Fig. 2

- 3** Use two 8mm wrenches to thread nylon screws (5) out until they are flush with the ends of nylon nuts (6).

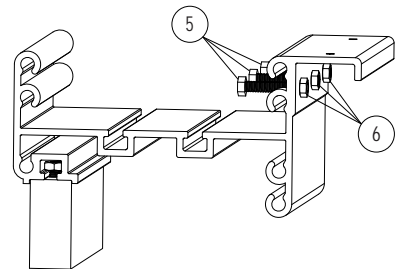


Fig. 3

- 4** Attach stock guide travel bar (3) to stock guide frame (1) using two screws (4). Secure the screws with a Phillips head screwdriver.

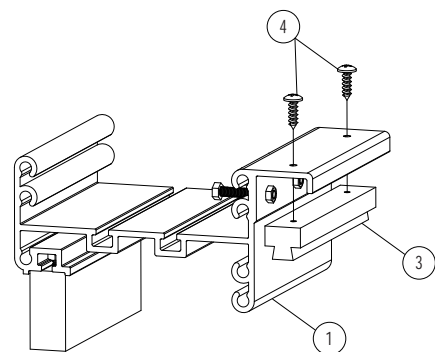


Fig. 4

- 5** Insert screws (10) through lock washers (12), washers (11), and guide frame (1). Barely thread nuts (13) onto the screws.

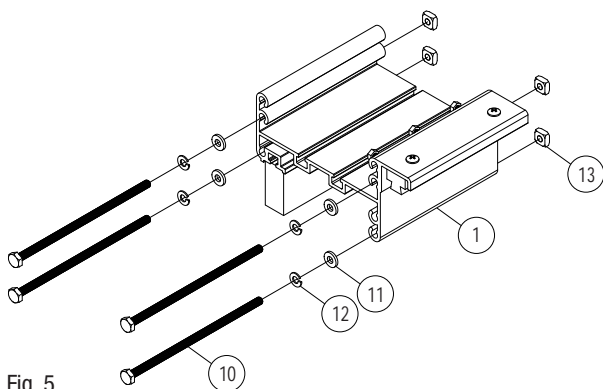


Fig. 5

- 6** Slide stock guide face (2) onto nuts (13). Make sure the cutout corner in face (2) is on the bottom edge, as shown below. Finger tighten screws (10) to secure face (2).

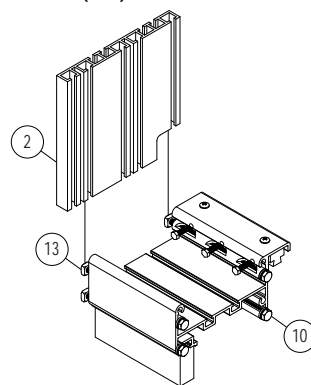


Fig. 6

- 7** Slide stock guide travel bar (3) into the t-slot in the top of your router fence.

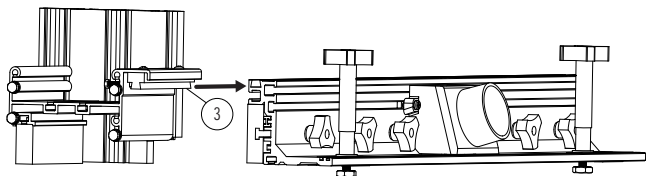


Fig. 7

- 8** Adjust the height of stock guide face (2) so it rests 1-2mm above your router table. Use a 10mm wrench to tighten screws (10).

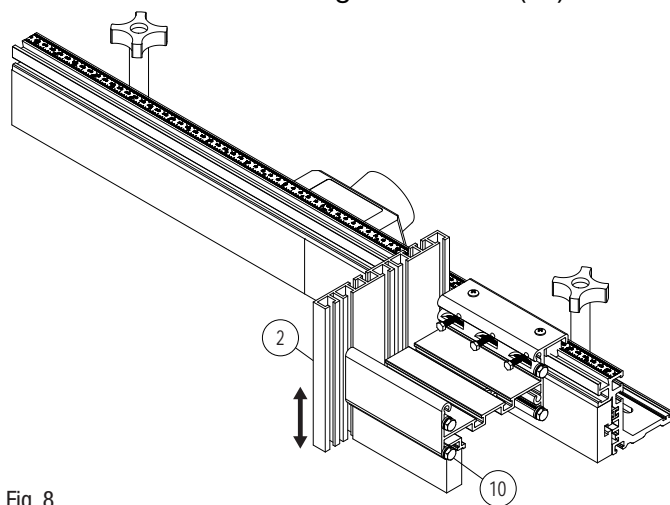


Fig. 8

- 9** Loosen nut (13) on stock guide handle (14), then slide nut (13) into one of the T-slots in stock guide frame (1). Turn stock guide handle (14) to secure it in place.

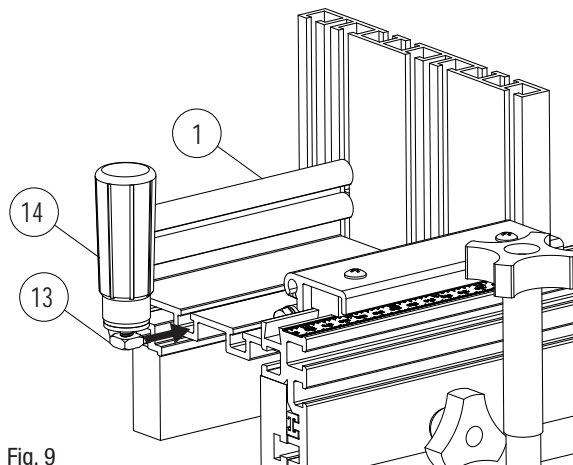


Fig. 9

Adjustments: Nylon screws (5) are used to adjust the tension of the stock guide. To increase the tension, thread screws (5) in so they press against your router table fence.

